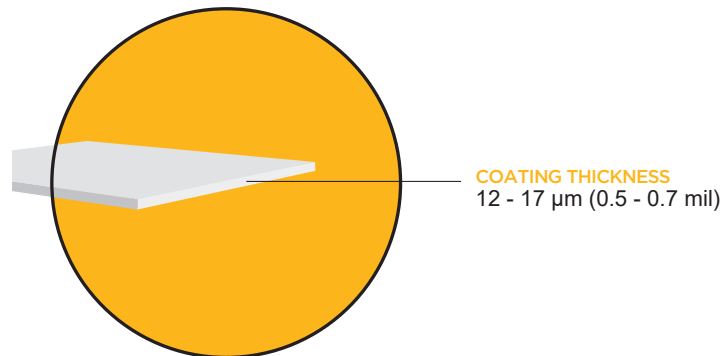


XPEL **FUSION PLUS MARINE** Ceramic Coating is a protective barrier from friction, heat, and solvents from the harsh and demanding conditions most marine surfaces encounter. XPEL FUSION PLUS MARINE will help keep your water recreation vehicle looking new and glossy for years to come.

**PRODUCT CONSTRUCTION**



**GENERAL CHARACTERISTICS**

PROPERTIES	INFORMATION
Pencil Hardness .....	9H
Bottle Size .....	50 mL & 275mL
Shelf Life .....	1 Year from ship date when unopened and stored dry at 64 Degrees F to 73 Degrees F
Application .....	Foam Block with microsuede towel HVLV touch-up gun with .8mm tip (product must still be leveled and buffed)
Appearance .....	Clear
Dry Time .....	6 Hours
Cure Time .....	Full cure hardness 4 days

**TARGET APPLICATIONS**

XPEL FUSION PLUS MARINE Ceramic Coating adds depth, improves shine and surface clarity while protecting your marine surfaces from the elements with its super hydrophobic formula. All designed to withstand years of protection.



Toll Free: (800) 447-9928  
International: +1 (210) 678-3700  
Fax: (210) 678-3701  
**www.xpel.com**

Notice: The representations of performance and suitability for use contained in this Technical Data Sheet are meant only as a guide. Since only the user is aware of the specific conditions in which the product is to be used, it is the user's responsibility to determine whether the product is suitable for that intended use.

## APPLICATION INSTRUCTIONS

The below are our recommended instructions for prepping and installing XPEL **FUSION PLUS** MARINE. This product is a professionally applied product only. The below is only a basic guideline for application. Please do not attempt to install without proper training and XPEL Certification.

### STEP 1



If required, paint correction must be done before installing FUSION PLUS MARINE.  
If contaminated use clay bar to clean paint/surface

### STEP 2



Wash and completely dry surfaces to be ceramic coated with FUSION PLUS

### STEP 3



Complete a final wipe with 50% Isopropyl Alcohol to water mix (50/50 Water /Alcohol).  
Spray fine mist on the paint and then wipe clean with a clean new microfiber

### STEP 4



Apply FUSION PLUS by hand using the supplied Foam Applicator and Microsuede Towel.  
Recommended to apply in 2'x2' sections

### STEP 5



After Flash (appx 10-45 seconds), wipe with a clean microfiber towel.  
Remove any left over coating with a new clean microfiber towel.

\*If there is any leftover residue, use a microfiber with light mist of water and buff off

### STEP 6



Allow at least 6 hours before getting surface wet.  
The coating will continue to cure over the next 4 days to 9H hardness



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