

XPEL EDGE PREP

Safety Data Sheet

Issue Date: 26-Mar-2012 | Revision Date: 07-Nov-2016 | Version 1.1

SECTION 1: Identification

1.1. Product identifier

Product name XPEL Edge Prep Marker

1.2. Other means of identification

SDS # XPEL-003
UN/ID No UN1133

1.3. Recommended use of the chemical and restrictions on use

Recommended Use Adhesion Promoter

1.4. Details of the supplier of the safety data sheet

XPEL, Inc.
618 W. Sunset Rd.
San Antonio, TX 78216
T 210-678-3700 | F 210-678-3701

1.5. Emergency telephone number

Emergency number (24 hr) : INFOTRAC 1-352-323-3500 (International)
: 1-800-535-5053 (North America)

SECTION 2: Hazards identification

Appearance: Cloudy liquid

Physical state: Liquid

Odor: Sweet Solvent Odor

2.1. Classification

Serious eye damage/eye irritation : Category 2

Reproductive toxicity : Category 2

Specific target organ toxicity (single exposure) : Category 3

Specific target organ toxicity (repeated exposure) : Category 2

Flammable Liquids : Category 2

2.2. Hazards Not Otherwise Classified (HNOC)

Causes mild skin irritation
May be harmful if swallowed

Signal word

Danger

Hazard statements

Causes serious eye irritation
Suspected of damaging fertility or the unborn child
May cause drowsiness or dizziness
May cause damage to organs through prolonged or repeated exposure
Highly flammable liquid and vapor



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Precautionary statements

| | |
|---------------|--|
| Prevention | Obtain special instructions before use Do not handle until all safety precautions have been read and understood Use personal protective equipment as required Wash face, hands and any exposed skin thoroughly after handling Wear eye/face protection Do not breathe dust/fume/gas/mist/vapors/spray Use only outdoors or in a well-ventilated area Keep away from heat/sparks/open flames/hot surfaces. — No smoking Keep container tightly closed Ground/bond container and receiving equipment Use explosion-proof equipment Use only non-sparking tools Take precautionary measures against static discharge Keep cool |
| Response | If exposed or concerned: Get medical advice/attention IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing If eye irritation persists: Get medical advice/attention IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing In case of fire: Use CO2, dry chemical, or foam for extinction |
| Storage | Store locked up Store in a well-ventilated place. Keep container tightly closed |
| Disposal | Dispose of contents/container to an approved waste disposal plant |
| Other hazards | Harmful to aquatic life with long lasting effects |

SECTION 3 - Composition/Information on Ingredients

| Chemical Name | CAS No. | %(weight) |
|-------------------|----------|-----------|
| Ethyl acetate | 141-78-6 | 60 - 100 |
| Toluene | 108-88-3 | 1 - 5 |
| Isopropyl Alcohol | 67-63-0 | 0.1 - 1 |

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

SECTION 4 - First Aid Measures

4.1 Description of first aid measures

| | |
|----------------|--|
| General Advice | Provide this SDS to medical personnel for treatment. |
| Eye Contact | Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. |
| Skin Contact | Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical advice/attention. |
| Inhalation | Remove exposed individual(s) to fresh air for 20 minutes. Consult a physician / poison center if individual's condition declines or if symptoms persist. |
| Ingestion | Rinse mouth. Do not induce vomiting without medical advice. If conscious give 2 glasses of water to dilute. Call a poison center or doctor/physician if you feel unwell. |

4.2 Most important symptoms and effects

| | |
|----------|---|
| Symptoms | Causes serious eye irritation. May cause drowsiness or dizziness. Causes mild skin irritation. May be harmful if swallowed. |
|----------|---|

4.3 Indication of any immediate medical attention and special treatment needed

| | |
|--------------------|------------------------|
| Notes to Physician | Treat symptomatically. |
|--------------------|------------------------|

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SECTION 5 - Firefighting Measures

5.1 Extinguishing media

| | |
|--------------------------------|--|
| Suitable Extinguishing Media | Carbon dioxide (CO ₂). Dry chemical. Alcohol resistant foam. |
| Unsuitable Extinguishing Media | Do not use a heavy water stream. Use of heavy stream of water may spread fire. |

5.2 Specific Hazards Arising from the Chemical

| | |
|------------------------------------|---|
| Unusual Fire and Explosion Hazards | Highly flammable liquid and vapor. Vapors are heavier than air and may travel along ground to ignition sources and flash back. Runoff to sewer may create fire or explosion hazard. |
| Hazardous Combustion Products | Carbon Monoxide. |

5.3 Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Do not release runoff from fire control methods to sewers or waterways.

SECTION 6 - Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

| | |
|--------------------------|--|
| Personal Precautions | Wear protective clothing as described in Section 8 of this safety data sheet. |
| For Emergency Responders | As an immediate precautionary measure, isolate spill or leak area for at least 50 meters (150 feet) in all directions. If tank, rail car or tank truck is involved in a fire, ISOLATE for 800 meters (1/2 mile) in all directions; also, consider initial evacuation for 800 meters (1/2 mile) in all directions. LARGE SPILL: Consider initial downwind evacuation for at least 300 meters (1000 feet). |

6.2 Environmental precautions

Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

6.3 Methods and material for containment and cleaning up

| | |
|-------------------------|---|
| Methods for Containment | Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal. Water spray may be used to reduce vapors but may not prevent ignition in closed spaces. A vapor suppressing foam may be used to reduce vapors. Soak up and contain spill with an inert (i.e. vermiculite, dry sand or earth) absorbent material. |
| Methods for Clean-Up | Use only non-sparking tools. Sweep up and shovel into suitable containers for disposal. For waste disposal, see section 13 of the SDS. Use only non-sparking tools. |

SECTION 7 - Handling and Storage

7.1 Precautions for safe handling

| | |
|-------------------------|--|
| Advice on Safe Handling | Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wash face, hands and any exposed skin thoroughly after handling. Wear eye/face protection. Do not breathe dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Ground/bond container and receiving equipment. Use spark-proof tools and explosion-proof equipment. Take precautionary measures against static discharges. Keep cool. |
|-------------------------|--|

7.2 Conditions for safe storage, including any incompatibilities

| | |
|------------------------|---|
| Storage Conditions | Keep container tightly closed and store in a cool, dry and well-ventilated place. Avoid freezing while in storage. Store locked up. |
| Incompatible Materials | Strong oxidizing agents. Strong alkalis. |

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SECTION 8 - Exposure Controls/Personal Protection

8.1 Exposure Guidelines

| Chemical Name | ACGIH TLV | OSHA PEL | NIOSH IDLH |
|------------------------------|-------------------------------|---|---|
| Ethyl acetate 141-78-6 | TWA: 400 ppm | TWA: 400 ppm TWA: 1400 mg/m ³ (vacated) TWA: 400 ppm (vacated) TWA: 1400 mg/m ³ | IDLH: 2000 ppm TWA: 400 ppm TWA: 1400 mg/m ³ |
| Toluene 108-88-3 | TWA: 20 ppm | TWA: 200 ppm (vacated) TWA: 100 ppm (vacated) TWA: 375 mg/m ³ (vacated) STEL: 150 ppm (vacated) STEL: 560 mg/m ³ Ceiling: 300 ppm | IDLH: 500 ppm TWA: 100 ppm TWA: 375 mg/m ³ STEL: 150 ppm STEL: 560 mg/m ³ |
| Isopropyl Alcohol 67-63-0 | STEL: 400 ppm TWA: 200 ppm | TWA: 400 ppm TWA: 980 mg/m ³ (vacated) TWA: 400 ppm (vacated) TWA: 980 mg/m ³ (vacated) STEL: 500 ppm (vacated) STEL: 1225 mg/m ³ | IDLH: 2000 ppm TWA: 400 ppm TWA: 980 mg/m ³ STEL: 500 ppm STEL: 1225 mg/m ³ |

8.2 Appropriate engineering controls

Engineering Controls

Apply technical measures to comply with the occupational exposure limits. Ensure that eyewash stations and safety showers are close to the workstation location. Provide adequate ventilation.

8.3 Individual protection measures, such as personal protective equipment

Eye/Face Protection

Chemical goggles or full face shield. Refer to 29 CFR 1910.133 for eye and face protection regulations.

Skin and Body Protection

Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact. Refer to 29 CFR 1910.138 for appropriate skin and body protection.

Respiratory Protection

If necessary, wear a MSHA/NIOSH-approved respirator. Refer to 29 CFR 1910.134 for respiratory protection requirements.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice.

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SECTION 9 - Physical and Chemical Properties

9.1 Information on Physical and Chemical Properties

| Material Description | | |
|-----------------------------------|---|---------------------------|
| Physical State : Liquid | Odor : Sweet Solvent odor | |
| Appearance : Cloudy liquid | Odor Threshold : No data available | |
| Color : Cloudy | | |
| General Properties | | |
| Property | Values | Remarks • Method |
| pH | Data lacking | |
| Melting Point/Freezing Point | Data lacking | |
| Boiling Point/Boiling Range | 77 °C / 170.6 °F | |
| Flash Point | -2.7 °C / 27 °F | CC (closed cup) |
| Evaporation Rate | 6.15 | (butyl acetate = 1) |
| Flammability (Solid, Gas) | No information available | |
| Flammability Limits in Air | | |
| Upper Flammability Limits | 11% | |
| Lower Flammability Limits | 2.2% | |
| Vapor Pressure | 76 mmHg (torr) | @ 20°C (68°F) |
| Vapor Density | 3 | (Air=1) |
| Relative Density | 0.89 | @ 20°C (68°F) (Water = 1) |
| Water Solubility | 8% | |
| Solubility in other solvents | Not determined | |
| Partition Coefficient | Not determined | |
| Auto-ignition Temperature | Data lacking | |
| Decomposition Temperature | Data lacking | |
| Kinematic Viscosity | Not determined | |
| Dynamic Viscosity | Not determined | |
| Explosive Properties | Not determined | |
| Oxidizing Properties | Not determined | |

SECTION 10: Stability and Reactivity

10.1 Reactivity

Not reactive under normal conditions.

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

None under normal processing.

Hazardous Polymerization: Hazardous polymerization does not occur.

10.4 Conditions to avoid

Keep out of reach of children. Extremes of temperature and direct sunlight.

10.5 Incompatible materials

Strong oxidizing agents. Strong alkalis.

10.6 Hazardous decomposition products

Carbon oxides. Nitrogen oxides (NOx).

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SECTION 11 - Toxicological Information

11.1 Information on likely routes of exposure

Product Information

| | |
|--------------|-----------------------------------|
| Eye Contact | Causes serious eye irritation. |
| Skin Contact | Causes mild skin irritation. |
| Inhalation | May cause drowsiness or dizziness |

11.2 Component Information

| Chemical Name | Oral LD50 | Dermal LD50 | Inhalation LC50 |
|------------------------------|----------------------|--|---------------------------------------|
| Ethyl acetate 141-78-6 | = 5620 mg/kg (Rat) | > 18000 mg/kg (Rabbit) > 20 mL/kg (Rabbit) | - |
| Toluene 108-88-3 | = 2600 mg/kg (Rat) | = 12000 mg/kg (Rabbit) | = 12.5 mg/L (Rat) 4 h |
| Isopropyl Alcohol 67-63-0 | = 1870 mg/kg (Rat) | = 4059 mg/kg (Rabbit) | = 72600 mg/m ³ (Rat) 4 h |

11.3 Information on physical, chemical and toxicological effects

Symptoms Please see section 4 of this SDS for symptoms.

11.4 Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity Isopropyl Alcohol (IPA) is listed as an IARC Monograph Group 3 chemical. However, IARC Group 3 chemicals are "not classifiable as human carcinogens". IPA is classified as an IARC Group 1 chemical ONLY when manufactured by the strong-acid process. The IPA used in this product is NOT manufactured by the strong-acid process and is therefore not classifiable as a human carcinogen.

| Chemical Name | ACGIH | IARC | NTP | OSHA |
|------------------------------|-------|---------|-----|------|
| Toluene 108-88-3 | | Group 3 | | |
| Isopropyl Alcohol 67-63-0 | | Group 3 | | X |

Legend

IARC (International Agency for Research on Cancer)
Group 3 - Not Classifiable as to Carcinogenicity in Humans
OSHA (Occupational Safety and Health Administration of the US Department of Labor)
X - Present

Reproductive toxicity Suspected of damaging fertility or the unborn child.

STOT - single exposure May cause drowsiness or dizziness.

STOT - repeated exposure May cause damage to organs through prolonged or repeated exposure.

11.5 Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 4,938.00 mg/kg

ATEmix (inhalation-gas) 14,000.00 mg/L

ATEmix (inhalation-dust/mist) 241.70 mg/L

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SECTION 12 - Ecological Information

12.1 Ecotoxicity

Harmful to aquatic life with long lasting effects.

12.2 Component Information

| Chemical Name | Algae/aquatic plants | Fish | Crustacea |
|------------------------------|--|---|--|
| Ethyl acetate 141-78-6 | 3300: 48 h <i>Desmodesmus subspicatus</i> mg/L EC50 | 220 - 250: 96 h <i>Pimephales promelas</i> mg/L LC50 flow-through 484: 96 h <i>Oncorhynchus mykiss</i> mg/L LC50 flow-through 352 - 500: 96 h <i>Oncorhynchus mykiss</i> mg/L LC50 semi-static | 560: 48 h <i>Daphnia magna</i> mg/L EC50 Static |
| Toluene 108-88-3 | 12.5: 72 h <i>Pseudokirchneriella subcapitata</i> mg/L EC50 static 433: 96 h <i>Pseudokirchneriella subcapitata</i> mg/L EC50 | 15.22 - 19.05: 96 h <i>Pimephales promelas</i> mg/L LC50 flow-through 50.87 - 70.34: 96 h <i>Poecilia reticulata</i> mg/L LC50 static 11.0 - 15.0: 96 h <i>Lepomis macrochirus</i> mg/L LC50 static 54: 96 h <i>Oryzias latipes</i> mg/L LC50 static 5.89 - 7.81: 96 h <i>Oncorhynchus mykiss</i> mg/L LC50 flow-through 5.8: 96 h <i>Oncorhynchus mykiss</i> mg/L LC50 semi-static 12.6: 96 h <i>Pimephales promelas</i> mg/L LC50 static 14.1 - 17.16: 96 h <i>Oncorhynchus mykiss</i> mg/L LC50 static 28.2: 96 h <i>Poecilia reticulata</i> mg/L LC50 semi-static | 5.46 - 9.83: 48 h <i>Daphnia magna</i> mg/L EC50 Static 11.5: 48 h <i>Daphnia magna</i> mg/L EC50 |
| Isopropyl Alcohol 67-63-0 | 1000: 96 h <i>Desmodesmus subspicatus</i> mg/L EC50 1000: 72 h <i>Desmodesmus subspicatus</i> mg/L EC50 | 9640: 96 h <i>Pimephales promelas</i> mg/L LC50 flow-through 1400000: 96 h <i>Lepomis macrochirus</i> Qg/L LC50 11130: 96 h <i>Pimephales promelas</i> mg/L LC50 static | 13299: 48 h <i>Daphnia magna</i> mg/L EC50 |

12.3 Persistence / degradability

Not determined.

12.4 Bioaccumulative

Not determined.

12.5 Mobility

| Chemical Name | Partition Coefficient |
|------------------------------|-----------------------|
| Ethyl acetate 141-78-6 | 0.6 |
| Toluene 108-88-3 | 2.7 |
| Isopropyl Alcohol 67-63-0 | 0.05 |

12.6 Other adverse effects

Not determined

SECTION 13 - Disposal Considerations

13.1 Waste treatment methods

| | |
|------------------------|---|
| Disposal of Wastes | Disposal should be in accordance with applicable regional, national and local laws and regulations. |
| Contaminated Packaging | Disposal should be in accordance with applicable regional, national and local laws and regulations. |

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13.2 US EPA Waste Number

| Chemical Name | RCRA | RCRA - Basis for Listing | RCRA - D Series Wastes | RCRA - U Series Wastes |
|---------------------------|------|--|------------------------|------------------------|
| Ethyl acetate 141-78-6 | | Included in waste stream: F039 | | U112 |
| Toluene 108-88-3 | U220 | Included in waste streams: F005, F024, F025, F039, K015, K036, K037, K149, K151 | | U220 |

| Chemical Name | RCRA - Halogenated Organic Compounds | RCRA - P Series Wastes | RCRA - F Series Wastes | RCRA - K Series Wastes |
|---------------------|--------------------------------------|------------------------|--|------------------------|
| Toluene 108-88-3 | | | <p>Toxic waste waste number F025</p> <p>Waste description: Condensed light ends, spent filters and filter aids, and spent desiccant wastes from the production of certain chlorinated aliphatic hydrocarbons, by free radical catalyzed processes. These chlorinated aliphatic hydrocarbons are those having carbon chain lengths ranging from one to and including five, with varying amounts and positions of chlorine substitution.</p> | |

13.3 California Hazardous Waste Status

| Chemical Name | California Hazardous Waste Status |
|------------------------------|-----------------------------------|
| Ethyl acetate 141-78-6 | Toxic Ignitable |
| Toluene 108-88-3 | Toxic Ignitable |
| Isopropyl Alcohol 67-63-0 | Toxic Ignitable |

SECTION 14 - Transport Information

Note

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

| | 14.1 UN/ID No. | 14.2 Proper Shipping Name | 14.3 Hazard class | 14.4 Packing Group |
|------|----------------|---------------------------|-------------------|--------------------|
| DOT | UN1133 | Adhesives | 3 | II |
| IATA | UN1133 | Adhesives | 3 | II |
| IMDG | UN1133 | Adhesives | 3 | II |

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SECTION 15 - Regulatory Information

15.1 International Inventories

| Chemical Name | TSCA | DSL/NDSL | EINECS/E LINCS | ENCS | IECSC | KECL | PICCS | AICS |
|-------------------|------|----------|----------------|---------|-------|---------|-------|------|
| Ethyl acetate | X | X | X | Present | X | Present | X | X |
| Toluene | X | X | X | Present | X | Present | X | X |
| Isopropyl Alcohol | X | X | X | Present | X | Present | X | X |

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

15.2 US Federal Regulations

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

| Chemical Name | Hazardous Substances RQs | CERCLA/SARA RQ | Reportable Quantity (RQ) |
|---------------------------|--------------------------|----------------|--|
| Ethyl acetate 141-78-6 | 5000 lb | | RQ 5000 lb final RQ RQ 2270 kg final RQ |
| Toluene 108-88-3 | 1000 lb 1 lb | | RQ 1000 lb final RQ RQ 454 kg final RQ RQ 1 lb final RQ RQ 0.454 kg final RQ |

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

| Chemical Name | CAS No. | Weight - % | SARA 313 - Threshold Values % |
|-----------------------------|----------|------------|-------------------------------|
| Toluene - 108-88-3 | 108-88-3 | 1-5 | 1.0 |
| Isopropyl Alcohol - 67-63-0 | 67-63-0 | 0.1-1 | 1.0 |

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

| Chemical Name | CWA - Reportable Quantities | CWA - Toxic Pollutants | CWA - Priority Pollutants | CWA - Hazardous Substances |
|---------------|-----------------------------|------------------------|---------------------------|----------------------------|
| Toluene | 1000 lb | X | X | X |

15.3 US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals.

| Chemical Name | California Proposition 65 |
|--------------------|---------------------------|
| Toluene - 108-88-3 | Developmental |

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15.4 U.S. State Right-to-Know Regulations

| Chemical Name | New Jersey | Massachusetts | Pennsylvania |
|------------------------------|------------|---------------|--------------|
| Ethyl acetate 141-78-6 | X | X | X |
| Toluene 108-88-3 | X | X | X |
| Isopropyl Alcohol 67-63-0 | X | X | X |

SECTION 16 - Other Information

| | | | | |
|-------------|---|---------------------------------------|---|--|
| NFPA | Health Hazards Not Determined | Flammability Not Determined | Instability Not Determined | Special Hazards Not Determined |
| HMIS | Health Hazards Not Determined | Flammability Not Determined | Physical hazards Not Determined | Personal Protection Not Determined |

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Revision Date: 07-Nov-2016
Revision Note: New format

Disclaimer/Statement of Liability

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet